

Work Order ID 136791-2

136791

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Tuesday, September 08, 2015 2:25:40 PM

Item ID: D350-615-041 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: GHW Modification, Fits LH or RH
 Start Date: 9/8/2015 Start Qty: ~~10.00~~ *10* Cust Item ID:
 Required Date: 9/8/2015 Req'd Qty: 10.00 *10* Customer:
 Reference:

Approvals: Process Plan: MLJ Date: SEP 11 2015 Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr								
D350-615-041	B								

100 Document Control 0.00
 100
 DC Memo 0.00
 Doc.Control -USB or Paperwork Photocopy bluefile and type labels with Eurocopter part# (2 GHW Kits per box) as per PPP D350-615-041 CHG003

110 0.00
 110
 Small Fab Memo 0.02
 Small Fab Assemble D2282-041 with D2282-043 as per Dwg D350-615 ***Only engage one thread on three 5/16-18-015C bolts***

120 QC5- Inspect part completeness to step on W/O 0.00
 120
 QC Memo 0.00
 Quality Control

pick kit

DAS
8
9-89

SEP 09 2015

MLJ

1509-17

DAS
36
9-89

2

SEP 17 2015

(2)

DAS
38
9-89

SEP 17 2015

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Item ID: D350-615-041

Accept

N900040100

Setup Start

NS1

Revision ID:

Stop

NS2

Item Name: GHW Modification, Fits LH or RH

Start Date: 9/8/2015 Start Qty: 10.00

10

Cust Item ID:

Required Date: 9/8/2015 Req'd Qty: 10.00

10

Customer:

Reference:

Run Start

NR1

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Stop

NR2

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	QC4- 100% Inspect kits for completeness	0.00				2			
130		0.01							
QC	Memo								
Quality Control									
140		0.00				2			
140		0.00							
Packaging	Memo								
Packaging	Identify with Eurocopter and Dart part# using permanent ink stamp and pack for shipping as per PPP D350-615-041 Location :FG023								
150	QC21- Final Inspection - Work Order Release	0.00							
150		0.02							
QC	Memo								
Quality Control									

Stamp
15/9/17

Stamp
15/9/17

MLJ SEP 11 8 2015

MS 9-16

Picklist Print

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Work Order ID: 136791

136791

Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 9/8/2015

Required Date: 9/8/2015

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP Rev:K Removed Manufacturing 05-12-05 JLM IPP Rev:L
revise bom DD 10.03.18 verified by:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2282-041 *D2282-041* T Assembly		Manufactured	No			110	Each	1.0000	1	10		15/09/17 <i>EP</i>	
								<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
								GA	1	B 12708	9		
								130708	1		1		
D2282-043 *D2282-043* Saddle Assembly		Manufactured	No			110	Each	10.0000	1	10		15/09/17 <i>EP</i>	
								<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
								GA	10				
								110681	6		6		
								110847	4		4		
5/16-18-015C *5/16-18-015C* SS Bolt 5/16-181.5"K		Purchased	No			110	Each	33.0000	3	30			
								<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>			
								st572	33		30		
								m131962	33				

DAS
9-80 SEP 09 2015

Picklist Print

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 9/8/2015

Required Date: 9/8/2015

Start Qty: 10.00

Required Qty: 10.00

D3015-3

Manufactured No

110

Each

75.0000

3

30

DAS
6
9-89

D3015-3

**

Locknut

Location

Loc Qty

Loc Code

FG

18

95758

8

96151

10

ST015

57

129764

4

132485

53

30

5/16WC

Purchased No

110

Each

120.0000

12

120

DAS
6
9-89

5/16WC

**

Washer

Location

Loc Qty

Loc Code

st572

120

m131961

120

B133171 ①

119

7/16-14-050C

Purchased No

110

Each

10.0000

10

DAS
6
9-89

7/16-14-050C

**

SS Bolt 7/16 5"K Long (92198A672)

Location

Loc Qty

Loc Code

ST571

8

m131934

8

st572

2

120146

2

M133197 ②

8

D3015-5

Manufactured No

110

Each

42.0000

1

10

DAS
6

D3015-5

**

SS Nylock Nut 7/16

Location

Loc Qty

Loc Code

ST015

42

99599

42

10

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Shop Packet Print

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Parent Item: D350-615-041

D350-615-041

Parent Item Name: GHW Modification, Fits LH or RH

Start Date: 9/8/2015

Required Date: 9/8/2015

Start Qty: 10.00

Required Qty: 10.00

7/16WC

Purchased

No

110

Each

106.0000

2

20

7/16WC

Washer, SS Flat 7/16

SEP 09 2015

Location

Loc Qty

Loc Code

st572

106

120508

106

DAS
6
9-88

20